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# Product Data Sheet For:

# **PLEXICHIP**

# Seamless Epoxy Flooring

# **Description:**

Plexi*Chip* Seamless Flooring is a decorative, "poured in place" flooring system comprised of ½ or 1/8th inch decorative chips incorporated into Plexi*Glaze* No.4 or Plexi*Glaze* Floor Finish. This system is typically top coated with Plexi*Crest* P or (for a super thicker top coat) Plexi*Crest* XP. Plexi*Chip* systems are best used in or for commercial applications. Plexi*Chip* floors provide a terrazzo- like appearance with the benefits of a seamless floor. These floors require no waxing and are easily cleaned. Long term care of Plexi*Chip* floors can be done with renewed additional topcoats. Surface finish can be smooth or slip resistant.

### **Recommended Uses:**

- Laboratories
- Traffic Aisles
- Restrooms
- Lobbies
- Concourse
- Pharmaceuticals
- Manufacturing areas such as offices and labs

#### **Benefits:**

- Easy installation
- Low odor
- Meets USDA, FDA, and OSHA standards
- **Easy to use**
- Good abrasion (wear) resistance
- Easy maintenance
- Retail Stores
- Clean rooms

- Residential (Garages, Basements, Lanais, Kitchen floors, Balconies)
- Halls/ Corridors

#### Color:

Plexi*Chip* is available in 1/4 or 1/8<sup>th</sup> inch decorative chips. The 1/4 inch chips are available in 10 standard blends. Color options include solid colors or custom multi-color pre-blends.

## **Limitations**

This product is best suited for application in temperatures between 55°F and 95°F. Substrate must be cleaned, sound and dry.

### **Surface Preparation:**

This product requires preparation in order to perform as expected. Substrate must be profiled clean sound and dry. Shot blast is always the preferred method of surface preparation

## **Installation Procedures:**

Plexi*Chip* is applied with a roller or squeegee. A typical yield at  $1/16^{th}$  inch thickness is approximately 150-200 sq ft per gallon of epoxy and 1 pound of decorative chip per 9 sq ft. See the Plexi*Chip* application instruction sheet for complete instructions.

## PlexiChip Technical Information:

| Cured film thickness   | 16 mils at 100 sq.ft./gal spread |  |
|------------------------|----------------------------------|--|
|                        | rate                             |  |
| Salt spray Resistance, | No effect after 100 hrs.         |  |
| 25%                    |                                  |  |
| Toxicity               | Non- toxic, USDA approved        |  |
|                        |                                  |  |

# **Plexi***Chip* Physical Properties:

| Physical Property                           | Test Method | Result                             |
|---|-------------|------------------------------------|
| Hardness, shore D                           | ASTMD-2240  | 75-80                              |
| Water Absorption                            | ASTMD-570   | .04%                               |
| Flammability                                | ASTMD-635   | Self-extinguishing                 |
| Tensile Strength                            | ASTMD-638   | 6,000 PSI                          |
| Flexural Strength                           | ASTMC-580   | 10,000 PSI                         |
| Izod Impact                                 | ASTMD-256   | .50                                |
| Compressive Strength                        | ASTM D695   | 16,500 PSI                         |
| Bonds strength to Concrete                  | ACI-403     | Concrete fails before loss of Bond |
| Elevated temperature                        | MIL D-3134  | No slip or flow                    |
| Thermal Shock, 50 cycles of immersion in    | MIL F-52505 | No cracking or loss of adhesion    |
| chilled and boiling water                   |             |                                    |
| UV resistance                               | MIL F 52505 | No chalking or loss of adhesion    |
| Abrasion resistance cs 10 wheel, wgt. Loss, | ASTM D-4060 | 30 mg max loss                     |
| 1000 gr. Load, 10000 cycles                 |             |                                    |
| Impact Resistance                           | ASTM D-4226 | >160 inch per lbs.                 |
|   |             |                                    |

Notice: The technical data contained herein are true and accurate to the best of our knowledge. All products are offered and sold subject to Plexi-Chemie Standard Conditions of Sale. Published technical data and instructions are subject to change without prior notice.

Please be sure the Safety Data Sheet is read and understood before using any Plexi-Chemie product.